

237-0011

FINISH SPECIFICATION - ARMY 3-100, NAVY SR-15

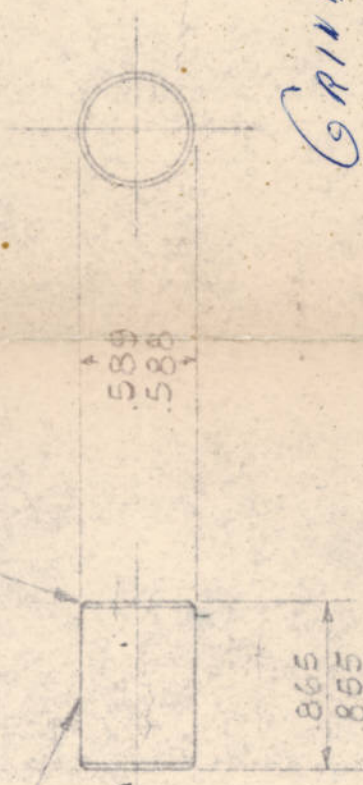
APPROVED ALTERNATE MATERIALS				FINISH		FINISH		FINISH		FINISH				
IMPORTANT: WHEN ANY OF THE FOLLOWING SUBSTITUTIONS ARE MADE, THE PART MUST BE STAMPED WITH THE SPECIFICATION OF MATERIAL USED, SUCH AS 4130, 1035, ETC.				CODE	FINISH	CODE	FINISH	CODE	FINISH	CODE	FINISH			
				MF	DICHROMATE PICKLE	MK	CHROME DIP	XJ	SHOT BLAST					
				FB	HOT RAW LINSEED OIL INSIDE	PC	ZINC CHROMATE PRIMER (2 COATS)	MB	CADMIUM PLATE					
				FA	ZINC CHROMATE PRIMER (1 COAT)	LT	ARMY YELLOW GREEN (2 COATS)	MN	ZINC PLATE					
PART NUMBER	CHOICE	COM. SPEC.	ARMY SPEC.	NAVY SPEC.	TENSILE 1,000 P.S.I.	LOC.	LET.	ALTERATION				MAI. RELEASE		
	2ND							DATE	DRAFT	GROUP ENG.	CHECK	STRESS	WTS.	
	3RD													
	4TH													

STAMP TOOL - U.S. T100233

CHAMFER .020 x 45° BOTH ENDS

FILE COPY

FOR VENDOR'S USE ONLY  
THIS PRINT IS THE PROPERTY OF BELL HELICOPTER CO. NOT TO BE REPRODUCED FOR ANY PURPOSES FOR ANY PART OF ITS CONTENTS REVEALED TO PERSONS OTHER THAN EMPLOYEES OF THE COMPANY RECEIVING THIS PRINT WITHOUT THE WRITTEN CONSENT OF BELL HELICOPTER CO.



GA100 to 588  
ALLOW

Mod. 860

UNDER REVIEW  
URF 19-1279 19.11.08 (VM)

1-CADMIUM PLATE PER SPEC. AN-P-61

NOTE-

need 120  
Mch. Mod.

ECO NO.		SHT OF SHTS		ABOVE ECO'S NECESSARY TO COMPLETE PRINT		T100233		T100233		SHOW	
PART NO.		MODEL		NEXT ASSEMBLY		REQ. PART NO.		MODEL		REQ.	
REQUIREMENTS PER AIRPLANE		REQUIREMENTS PER AIRPLANE (CONT.)		REQUIREMENTS PER AIRPLANE		REQUIREMENTS PER AIRPLANE		REQUIREMENTS PER AIRPLANE		REQUIREMENTS PER AIRPLANE	
LAYOUT NO.		NAME OF PART		STEEL KIND		STOCK		CRS.		NAVY SPEC.	
SUPERSEDES		SUPERSEDED BY		DO NOT SCALE DRAWING		MATERIAL		WORK TO DIMENSIONS ONLY		SCALE FULL	
DIMENSION LIMITS UNLESS OTHERWISE SPECIFIED		FRACTIONAL $\pm 1/32$ DECIMAL $\pm .010$ ANGULAR $\pm 1/2^\circ$		BREAK ALL SHARP MACHINED CORNERS APPROX. .015 RAD. OR CHAMFER		ALL BEND RADII TO BE		UNLESS OTHERWISE SPECIFIED		SEE BELL PROCESS SPEC. 4030 FOR EXPLANATION OF FINISHES	
FINISH ALL SURFACES NOT OTHERWISE SPECIFIED		SMOOTH MACHINE (3A) MEDIUM MACHINE (4) ROUGH MACHINE (5) DISC GRIND		DRAFTSMAN		GROUP ENG.		CHECK		STRESS	
W. P. T. 100233		9/2/48		9/2/48		9/2/48		9/2/48		9/2/48	
BELL AIRCRAFT CORP. BUFFALO, N.Y.		BELL AIRCRAFT CORP. BUFFALO, N.Y.		BELL AIRCRAFT CORP. BUFFALO, N.Y.		BELL AIRCRAFT CORP. BUFFALO, N.Y.		BELL AIRCRAFT CORP. BUFFALO, N.Y.		BELL AIRCRAFT CORP. BUFFALO, N.Y.	
PIN		LOWER SPIDER		PINION ASSEMBLY		PINION ASSEMBLY		PINION ASSEMBLY		PINION ASSEMBLY	
T100233		T100233		T100233		T100233		T100233		T100233	
UNIT		FIN. WEIGHT		TENSILE 1,000 P.S.I.		FINISH		LOC.		TOTAL	
DRAWING SIZE		HEAT TREAT SPEC.		ARMY		NAVY		HEAT TREAT SPEC.		DRAWING SIZE	
PROJ. ENG.		ENGINEER		ENG. PLAN		CUSTOMER		PROJ. ENG.		ENGINEER	
BASIC NUMBER		O.P.P.		BASIC NUMBER		O.P.P.		BASIC NUMBER		O.P.P.	